TRI-MOUNTAIN
2020 NEW STYLES &
GOOD BETTER BEST
THIS IS NEW
THIRTY-SIX STYLES TO FIT YOU IN TWENTY-TWENTY

LB004 ARIA
TWIST FRONT TOP

LB8252 HARPER
QUILTED HOODED VEST

PG23
2020 CATALOG

PG49
2020 CATALOG

AS LOW AS
$29.50

AS LOW AS
$61.50

BLACK
NAVY
PEWTER
RED
SEA BREEZE

BLACK
GREEN AQUA
LIGHT GRAY
DARK MAROON
WHITE
LB684 MAYA
SLEEVELESS DRESS WITH POCKETS
AS LOW AS $29.50

LB8872 AVIYA
REVERSIBLE BOMBER JACKET
OLIVE
BLACK (REVERSE)
BLACK
GRAY (REVERSE)
AS LOW AS $59.50

LB8988 SIENNA
SOFT SHELL VELOUR HOODED JACKET
BLACK
CHARCOAL
NAVY
OLIVE
VINO
AS LOW AS $75.00

Velour Lining
K419 DAMON POLO
KL419 DEMI POLO
JACQUARD POLOS

K519 DAMON BUTTON DOWN
KL519 DEMI BUTTON DOWN
KNIT JACQUARD BUTTON-DOWN SHIRTS

K505 MEN’S LUXE POLO
KL505 WOMEN’S LUXE POLO
ULTRA SOFT DOUBLE-PEACHED POLOS

K527 HARRIS
HERRINGBONE QUARTER-ZIP PULLOVER

AS LOW AS
$29.50

AS LOW AS
$38.00

AS LOW AS
$30.00

AS LOW AS
$39.50

BLACK
DARK INDIGO

BLACK
DARK INDIGO

BLACK
GRAY
NAVY
SKYDIVER BLUE

CHARCOAL
GRAY
WE FIT YOU.

K523 APPROACH
HEATHER COLORBLOCK 1/4-ZIP PERFORMANCE PULLOVER
AS LOW AS $37.50

K529H CHASE HOODY
HEATHER HOODED PERFORMANCE PULLOVER
AS LOW AS $31.50

K535 HURDLE
LIGHTWEIGHT HYBRID PERFORMANCE JACKET
AS LOW AS $39.50
K240 ADRENALINE
KL240 LADY ADRENALINE
CONTRAST STITCHED
PERFORMANCE POLOS

AS LOW AS
$27.50

BLACK/CHARCOAL
HEATHER CHARCOAL/BLACK
HEATHER GRAY/DARK GRAY
PROVENCE BLUE/DARK GRAY

K521 ATHOS
KL521 ATHENA
HEATHER QUARTER-ZIP
PERFORMANCE PULLOVERS

AS LOW AS
$34.00

HEATHER CHARCOAL
HEATHER GRAY
HEATHER MAROON
F7258 LANE
DOUBLE-KNIT
QUARTER-ZIP PULLOVER
AS LOW AS $41.50

F7060 HEADWIND HOODY
QUILTED LAYER KNIT
HOODED JACKET
AS LOW AS $61.50

K599H THEO HOODY
QUARTER-ZIP
HOODED THERMAL
AS LOW AS $29.00
F7278 LANE JACKET
FL7278 LAYNA JACKET
DOUBLE-KNIT
FULL-ZIP JACKETS
AS LOW AS
$47.50

F7268 LAYTON
HYBRID QUARTER-ZIP KNIT PULLOVER
AS LOW AS
$47.50
J6355 OSLO
JL6355 ODESSA
HOODED SOFT SHELL JACKETS

AS LOW AS $45.50

- BLACK/BLACK
- CHARCOAL/BLACK
- MOUNTAIN BLUE/NAVY

W825 DYLAN
WL825 DIONNE
LONG SLEEVE DENIM SHIRTS

AS LOW AS $29.50

- DARK INDIGO
- MEDIUM INDIGO
F7688 REDMOND FL7688 RIDGEFIELD
HEAVYWEIGHT MICRO FLEECE JACKETS
| AS LOW AS |
| $35.50 |

BLACK
CHARCOAL
PATRIOT BLUE

J8870 AVIATOR
MEN’S BOMBER JACKET
| AS LOW AS |
| $59.50 |

BLACK
OLIVE
WE FIT YOU.

J8970 EVERETT
HEAVYWEIGHT HOODED PARKA

AS LOW AS $74.00

W704 ARBOR
SHORT SLEEVE
FISHING SHIRT

AS LOW AS $36.00

J8258 CANBY VEST
JL8258 LACEY VEST
QUILTED PUFFER VEST

PG199
2020 CATALOG

AS LOW AS $53.50
### K020 Vital

**MINI-PIQUE PERFORMANCE POLO**
- 5 oz. polyester mini-pique knit
- Tri-Mountain UltraCool® moisture-wicking
- Rib-knit collar with 3-button placket
- Open cuffs, square bottom with side vents

**DECORATION**
- EMB
- HT
- LZR
- BHT

**SIZES S-6XL, LT-6XLT**
*Extended sizes up to 4XL/4XLT available on all colors
*Extended sizes up to 6XL/6XLT available on Black, Gray, Navy, Red & Royal

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
<th>50-299</th>
<th>300-799</th>
<th>800+</th>
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<td>2XL-6XL</td>
<td>add $2.00 each size up</td>
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### K030 Stalwart

**SNAG-RESISTANT POLO**
- 5 oz. polyester mini-pique knit
- Tri-Mountain UltraCool® moisture-wicking
- Self-fabric collar with three-button placket
- Open cuffs and square bottom with side vents

**DECORATION**
- EMB
- HT
- LZR
- BHT

**SIZES S-4XL, LT-4XLT**
*Extended sizes available in marked colors

<table>
<thead>
<tr>
<th>PCS (P)</th>
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### K505 Men’s Luxe Polo

**ULTRA SOFT DOUBLE-PEACHED POLO**
- 6.7 oz. 92% polyester/8% spandex
- Tri-Mountain UltraCool® moisture-wicking
- Ultra soft double-peached jersey knit
- 3-button placket, rib-knit collar and cuffs
- Square bottom with side vents

**DECORATION**
- EMB
- HT
- LZR
- BHT

**SIZES S-4XL**

<table>
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<tr>
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**095 Element**

**CORE EASY CARE POLO**
- 6 oz. 60% cotton/40% polyester pique knit
- Three horn button placket
- Rib-knit collar and cuffs
- Square bottom with side vents

**DECORATION**

<table>
<thead>
<tr>
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*Extended sizes available in marked colors

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**185 Vigor**

**PIQUE PERFORMANCE POLO**
- 5.5 oz. polyester pique knit
- Tri-Mountain UltraCool® moisture-wicking
- Rib-knit collar with three-button placket
- Mesh side panels and open cuffs

**DECORATION**

<table>
<thead>
<tr>
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**145 Blitz**

**PERFORMANCE COLORBLOCK POLO**
- 6 oz. polyester jersey knit
- Tri-Mountain UltraCool® moisture-wicking
- Antimicrobial technology to keep you fresh
- Contrast panels along shoulders and sides
- Rib-knit collar with 3-button placket
- Open cuffs and square bottom
- 26 team color combinations

**DECORATION**

<table>
<thead>
<tr>
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*Extended sizes available in marked colors
WOVENS

W700LS Regal LS
BRUSHED TWILL SHIRT
• 3.8 oz. 60% cotton/40% poly brushed twill
• Button-down collar and left chest pocket
• Two-button adjustable cuffs and back yoke with double pleats, dyed-to-match buttons

DEcoration

Sizes S-4XL, LT-4XLT*
*Extended sizes available in marked colors

<table>
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<tr>
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980 Blake
NON-IRON FINE TWILL DRESS SHIRT
• 4.8 oz. wrinkle-free cotton
• 80-doubles yarn for soft hand feel
• Medium-spread collar with collar stays
• Left chest pocket and 2-button cuffs
• Single-needle tailoring and back yoke

DEcoration

Sizes S-4XL, LT-4XLT*
*Extended sizes available in marked colors

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770 Professional
STAIN-RESISTANT LONG SLEEVE
• 5.5 oz. 60% cotton/40% polyester twill
• DuPont™ Teflon® fabric protector to resist stains
• Button-down collar with two-button cuffs
• Chest pen pocket and back yoke, horn buttons

DEcoration

Sizes S-4XL, 5XL-6XL | LT-6XLT*
*Extended sizes available in marked colors

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Companion Style
WL700LS Lady Regal LS
Companion Style
762 Specialist
Companion Style
972 Brooke
**K210 Sprinter**

**HEATHER QUARTER-ZIP PERFORMANCE PULLOVER**
- 5 oz. polyester heather jersey knit
- Tri-Mountain UltraCool® moisture-wicking
- Contrast zipper, mesh side panels and inner collar
- Open cuffs and square bottom

**DECORATION**

<table>
<thead>
<tr>
<th>SIZES S-4XL</th>
<th>EMB</th>
<th>HT</th>
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</table>

2XL-4XL add $3.00 each size up

**K527 Harris**

**HERRINGBONE QUARTER-ZIP PULLOVER**
- 7 oz. polyester jacquard herringbone knit
- Tri-Mountain UltraCool® moisture-wicking
- Self-fabric cuffs and waistband
- Cover stitching along shoulder, sleeves, front and back seams and waistband

**DECORATION**

<table>
<thead>
<tr>
<th>SIZES S-4XL</th>
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<tr>
<td>800+</td>
<td>$40.00</td>
<td>$38.00</td>
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</table>

2XL-4XL add $3.00 each size up
**F7608 Alpine**

**MIDWEIGHT MICRO FLEECE JACKET**
- 8.4 oz. polyester anti-pilling micro fleece
- Two zippered pockets and charcoal knit bound cuffs
- Front yoke and draw-cord hem

**DECORATION**

**SIZES S-4XL, LT-4XLT**
*Extended sizes available in marked colors*

<table>
<thead>
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<th>PCS (P)</th>
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</table>

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**7350 Contender**

**PERFORMANCE FLEECE JACKET**
- 8.6 oz. midweight polyester fleece
- Chest and front zippered pockets
- Elastic-bound cuffs and brushed interior

**DECORATION**

**SIZES S-4XL, LT-4XLT**
*Extended sizes available in marked colors*

<table>
<thead>
<tr>
<th>PCS (P)</th>
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<th>50-299</th>
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**F7173 CF-2**

**CARBON FIBER FULL-ZIP HOODY**
- 8.5 oz. polyester double-dyed fleece with carbon fiber pattern
- Contrast zipper placket and drawstring hood
- Contrast cover stitching along raglan sleeves and kangaroo pocket
- Elastic cuffs and draw-cord bottom

**DECORATION**

**SIZES S-4XL**

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
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</table>
**F589 Regard**

**PULLOVER HOODY**
- 8.6 oz. 60% cotton/40% polyester fleece hooded sweatshirt
- Kangaroo pocket, rib-knit cuffs and waistband
- Lined hood with drawstring and half-moon back yoke

**DECORATION**

**SIZES S-4XL, LT-4XLT**
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**F7090**

**M’S LAYER KNIT ZIP HOODY**
- 9.8 oz. 90% polyester/10% spandex layer knit
- Superior hand and drape
- Black reverse zipper placket, hood drawstring
- Bound cuffs and bound drop tail sweep
- Kangaroo pocket with hidden zippered media pocket

**DECORATION**

**SIZES S-4XL**

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**689 Perspective**

**SUEDE-FINISH PULLOVER HOODY**
- 10 oz. 80% cotton/20% poly fleece hooded sweatshirt
- Kangaroo pocket, rib-knit cuffs and waistband
- Lined hood with drawstring

**DECORATION**

**SIZES S-4XL, 5XL-6XL | LT-6XLT**
*Extended sizes available in marked colors*

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2610 Icon
SHORT SLEEVE HALF-ZIP WINDSHIRT
• Windproof/water-resistant microfiber polyester
• Two side zippered pockets along contrast panels
• Adjustable drawstring bottom with cord locks

DECORATION  EMB  HT

SIZES S-4XL

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</table>

J2080 Wade
HALF-ZIP WINDSHIRT
• 96% polyester/4% spandex water-repellent/windproof shell
• Contrast reverse placket zipper with metal puller
• Half elastic cuffs and adjustable drawcord sweep
• Two side seam pockets

DECORATION  EMB  HT  LZR  BHT

SIZES S-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
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<th>300-799</th>
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<td>2XL-4XL</td>
<td>add $3.00 each size up</td>
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2500 Windstar
MICROFIBER WINDSHIRT
• Windproof/water-resistant microfiber polyester
• Lightweight nylon lining
• Rib-knit crossover collar, cuffs and waistband
• Two side seam pockets

DECORATION  EMB  HT

SIZES S-6XL, LT-6XLT*

*Extended sizes available in marked colors

<table>
<thead>
<tr>
<th>PCS (P)</th>
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PCS (P) 1-49 50-299 300-799 800+
S-XL $47.00 $44.50 $42.00 $39.50
2XL-4XL add $3.00 each size up
J1400 Vital LWJ

CORE LIGHTWEIGHT JACKET
• Windproof/water-resistant polyester shell
• Poly mesh body lining with nylon lined sleeves
• Concealed hood, two welt pockets, half elastic cuffs
• Open bottom with adjustable drawcord

DECORATION  EMB  HT

SIZES S-4XL, 5XL-6XL | LT-6XLT*
*Extended sizes available in marked colors

<table>
<thead>
<tr>
<th>PCS (P)</th>
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<th>50-299</th>
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J5308 Radius

POPLIN JACKET
• Windproof/water-resistant
• 65% polyester/35% cotton shell
• Polyester mesh body and nylon sleeve lining
• Two welt pockets and an inner chest zippered

DECORATION  EMB  HT  BHT

SIZES S-4XL, LT-4XLT, 5XL-6XL | 5XLT-6XLT*
*Extended sizes available in marked colors

<table>
<thead>
<tr>
<th>PCS (P)</th>
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1730 CF-1

LIGHTWEIGHT HOODED JACKET
• Windproof/water-resistant
• Poly mini grid dobby shell
• Vented back yoke with mesh panel
• Contrast zippered side pockets, left bicep pocket
• Raglan sleeves, adjustable hidden hood in collar
• Elastic cuffs and draw-cord bottom hem

DECORATION  EMB  HT  BHT

SIZES S-4XL

<table>
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<tr>
<th>PCS (P)</th>
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add $4.00 each size up

add $3.00 each size up
**J6350 Vital Bonded Soft Shell**

**CORE BONDED SOFT SHELL JACKET**
- 96% poly/4% spandex water-resistant shell
- Bonded micro fleece lining with membrane
- Welt pockets, bound cuffs and drawcord bottom

**DECORATION**

**SIZES S-4XL, 5XL-6XL | LT-6XLT**

<table>
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<th>PCS (P)</th>
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**J6380 Quest**

**BONDED SOFT SHELL JACKET**
- 94% poly/6% spandex water-resistant shell
- Bonded micro fleece lining with membrane
- Welt pockets and bound cuffs

**DECORATION**

**SIZES S-4XL, LT-4XLT**

<table>
<thead>
<tr>
<th>PCS (P)</th>
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<td>add $4.00 each size up</td>
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**6400 Flight**

**PREMIUM BONDED SOFT SHELL JACKET**
- Stretch windproof/water-resistant
- 88% polyester/12% spandex shell
- Bonded 8.1 oz. anti-pilling dark gray micro fleece lining with breathable membrane
- Zippered chest and front pockets w/zipper garage
- Front and back yokes and fleece lined chin guard
- Elastic-bound cuffs and open sweep
- Temperature Rating – Warmest: 14° to 54° Fahrenheit

**DECORATION**

**SIZES S-4XL, LT-4XLT**

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INSULATED JACKETS

J1480 Alden
MIDWEIGHT NYLON/FLEECE JACKET
- Windproof/water-resistant polyester shell
- 8 oz. poly micro fleece body lining
- Nylon lined sleeves, concealed hood
- Two zippered pockets, elastic cuffs
- Open bottom with adjustable drawcord
- EmbAccess™ system for clean embroidery

DECORATION

SIZES S-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
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<td>add $3.00 each size up</td>
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8800 Mountaineer
THREE SEASON NYLON/FLEECE JACKET
- Windproof/water-resistant nylon shell
- 11.5 oz. heavyweight anti-pilling Panda Fleece™ lining with polyfilled sleeves
- Two zippered front pockets and one inner right
- Temperature Rating - Warmest: 5° to 50° Fahrenheit

DECORATION

SIZES XS-4XL, 5XL-6XL | LT-6XLT
*Extended sizes available in marked colors

<table>
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</table>

8880 Saga
POLYESTER/FLEECE JACKET
- Windproof/water-resistant poly reversed dobby shell
- 7.8 oz. anti-pilling micro fleece lining, polyfilled sleeves
- Two zippered front pockets
- Inner right chest pocket
- Inner storm flap and adjustable hook and loop cuffs
- Open bottom with draw-cord hem
- EmbAccess™ system for clean embroidery

DECORATION

SIZES S-4XL, LT-4XLT
*Extended sizes available in marked colors

<table>
<thead>
<tr>
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<td>LT-4XLT</td>
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<td>add $4.00 each size up</td>
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</table>

Companion Style
8860 Sequel
LB004 Aria
TWIST FRONT TOP
- 6.7 oz. 95% rayon/5% spandex
- Ultra soft jersey knit
- Rounded neckline and open sleeves
- Knot is sewn down inside for easy care

DECORATION  EMB  HT  BHT
SIZES XS-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
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</table>

LB134 Sofia
3/4 SLEEVE SPLIT NECK TOP
- 6.7 oz. 95% cotton/5% spandex jersey knit
- Raglan sleeves, open cuffs and bottom

DECORATION  EMB  HT  LZR  BHT
SIZES XS-4XL

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</tbody>
</table>

LB759 Julianne
LONG SLEEVE TUNIC
- 5.1 oz. 95% polyester/5% spandex
- Adjustable roll-up sleeves with tabs
- Three silver button Y-neckline
- Chest pockets, back yoke and rounded sweep
- Front and back princess seams

DECORATION  EMB  HT  LZR  BHT
SIZES XS-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
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<td>add $3.00 each size up</td>
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</tbody>
</table>
WOMEN’S OUTERWEAR

LB648 Mila
3/4 SLEEVE KNIT CARDIGAN
• 6.7 oz. 95% rayon/5% spandex ultra soft jersey
• 3/4 sleeves with button tab closure
• Extended self-fabric open collar
• Two side seam pockets
• Open cuffs and sweep

DECORATION EMB HT BHT
SIZES XS-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
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<td></td>
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</table>

LB8872 Aviya
REVERSIBLE BOMBER JACKET
• Windproof/water-resistant polyester matte satin shell
• 1.4 oz. polyester horizontal quilted lining
• Rib-knit collar, cuffs and sweep
• Metal placket zipper and bicep exterior pocket

DECORATION EMB HT
SIZES XS-4XL

<table>
<thead>
<tr>
<th>PCS (P)</th>
<th>1-49</th>
<th>50-299</th>
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LB8252 Harper
QUILTED HOODED VEST
• Windproof/water-repellant poly shell with 1.4 oz. polyfill
• 95% polyester/5% spandex peached black jersey lining and side panels
• Hidden side zippered pockets
• Black binding along armhole and inner neckline
• Black drawstring along hood hem
• EmbAccess™ system for clean embroidery

DECORATION EMB
SIZES XS-4XL

<table>
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<tr>
<th>PCS (P)</th>
<th>1-49</th>
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</table>
J4550 Foreman
CORE HOODED CANVAS JACKET
• 9 oz. cotton canvas shell
• 6 oz. polyfill quilted body
• 4 oz. polyfill quilted sleeves and hood
• Kangaroo pocket, inner right chest pocket

4600 Timberline
PREMIUM HOODED CANVAS JACKET
• 12 oz. cotton canvas shell
• Lined w/6.8 oz. polyfill quilted body
• 5.4 oz. polyfill quilted sleeves and hood
• Front pockets and inner right chest pocket
• Temperature Rating: Warmest: -4° to 45° Fahrenheit

4700 Sequoia
2-IN-1 SYSTEM CANVAS JACKET
• 12 oz. cotton canvas shell
• Full button-out 9.2 oz. wool/acrylic/poly lining
• Corduroy collar, rib-knit cuffs and waistband
• Two welt pockets and zippered right chest pocket
• YKK zippers

## DECOARATION
*Extended colors available in marked colors
**PREMIUM HOODED CANVAS JACKET**
SIZES S-4XL, LT-4XLT*

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## DECORATION
*Extended sizes available in marked colors
**2-IN-1 SYSTEM CANVAS JACKET**
SIZES XS-6XL, LT-6XLT*

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<th>PCS (P)</th>
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</table>
We first launched our Worry-Free Embroidery® Service in 2008 and this classic decorating method continues to be the most popular decoration choice.

Pre-printed art is pressed onto the garment. This process has been refined over the years and is a great option for performance apparel.

Using lasers, the top layer of a garment is burned slightly, creating a precise, tonal design. Great option for varying logo sizes and locations.

All the benefits and features of the standard heat transfer, digitally printed in full color, but with a clean, borderless edge.

Every woman's body is unique. For best results, ask your authorized Tri-Mountain dealer to help you obtain a full-size run to try on in person.

*Detailed size specs on each style are available upon request.

**Tall Sizes are 2” longer in sleeve and body lengths.**

---

**SIZE CHART**

### MEN

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<th>M</th>
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### WOMEN

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### YOUTH

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**SIZE CHART**

### Lilac Bloom Styles:

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</tbody>
</table>

**CHEST**: Measure just under the arms, across the fullest part of chest, around shoulder blades holding tape firm and level.

**WAIST**: Measure around your natural waistline, keeping one finger between the tape and the waist.

**HIP**: In standing position, measure around the fullest point of hips.

Every woman's body is unique. For best results, ask your authorized Tri-Mountain dealer to help you obtain a full-size run to try on in person.

*Detailed size specs on each style are available upon request.*